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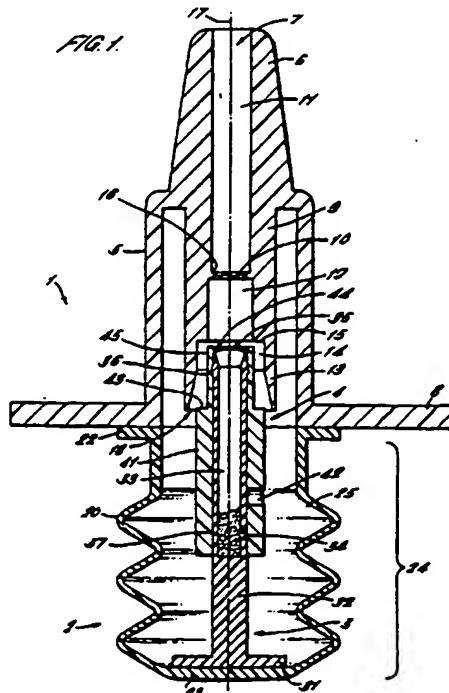
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KING'S LYNN, Norfolk, PE30 2JJ, United Kingdom	US 4017007 A
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(54) **Abstract Title**
Disposable dispensing apparatus including a frangible membrane

(57) The apparatus comprises a housing (1) defining an outlet (7) and a shaft (32) having a storage chamber (33) therein for a product with a first inlet (34) and a first outlet (35). A sheathing means (4) is slidably mounted on the shaft and has a second inlet (42) and a second outlet closed by a frangible membrane (44). A variable volume means (2) is operatively connected to the shaft. The shaft is movable, on operation of means (2) to reduce the variable volume to pressurise gas in an interior of means (2), from an initial storage position in which the inlets (34,42) are out of alignment so as to close a gas flow path, to a dispensing position in which they are brought into alignment by action of the housing against the sheathing means. At the same time, the membrane is ruptured by the shaft to open the gas flow path, such that pressurised gas from the interior of means (2) is discharged along the gas flow path comprising the first and second inlets (32,42), storage chamber (33), second outlet and first outlet (35), to entrain powdered product and dispense it through the housing outlet (7).



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FIG. 1.

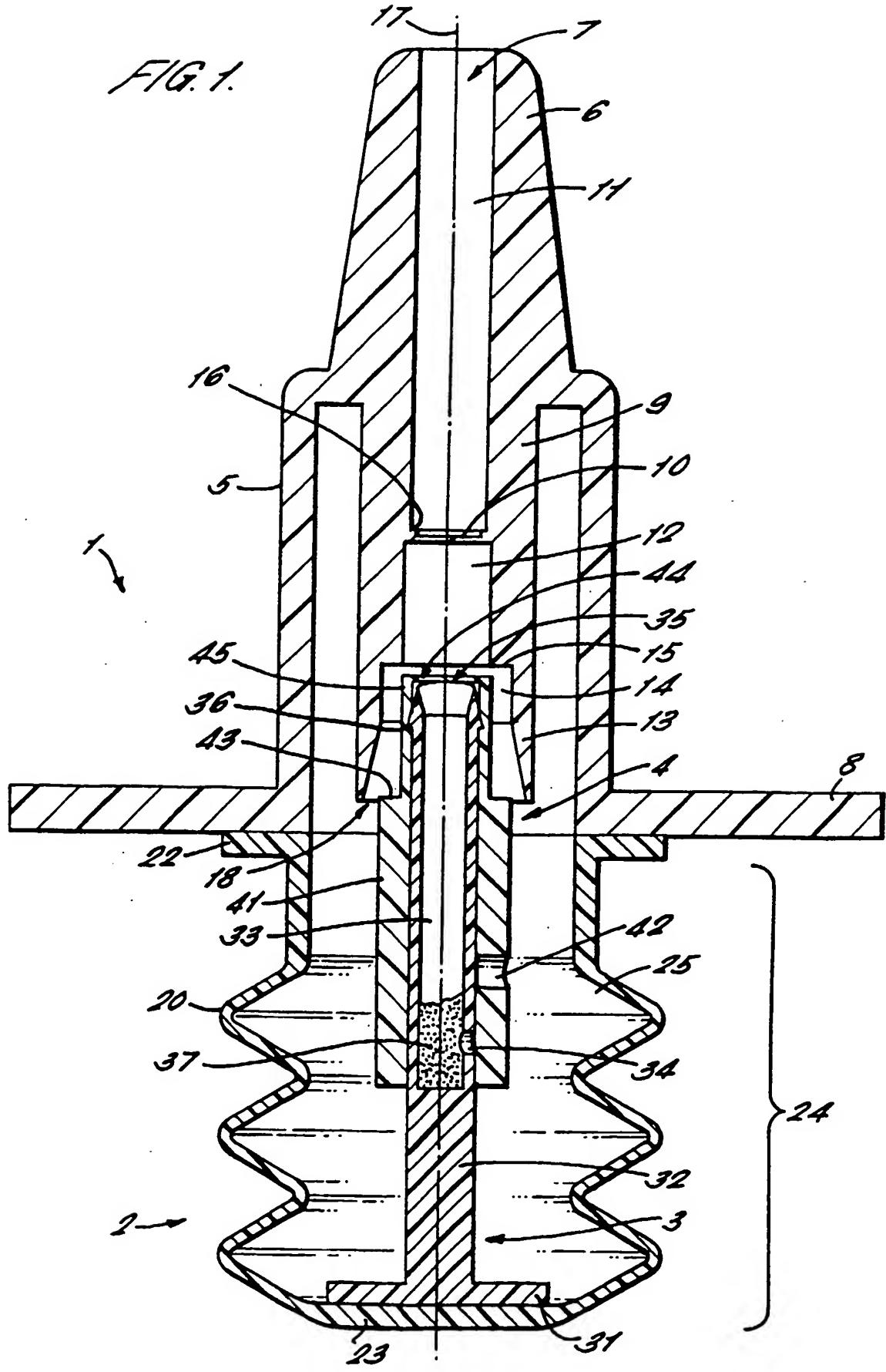


FIG. 2.

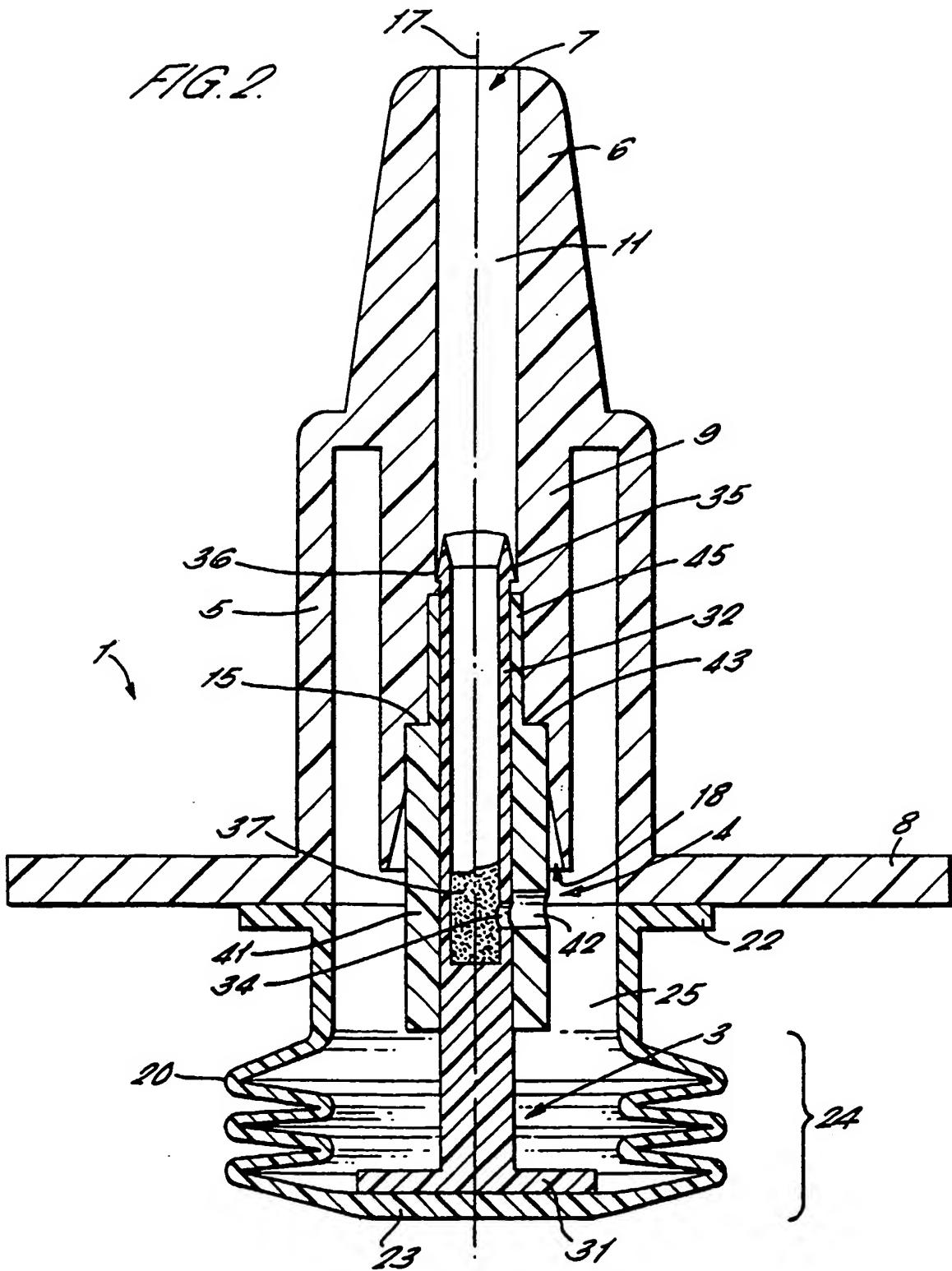


FIG. 3.

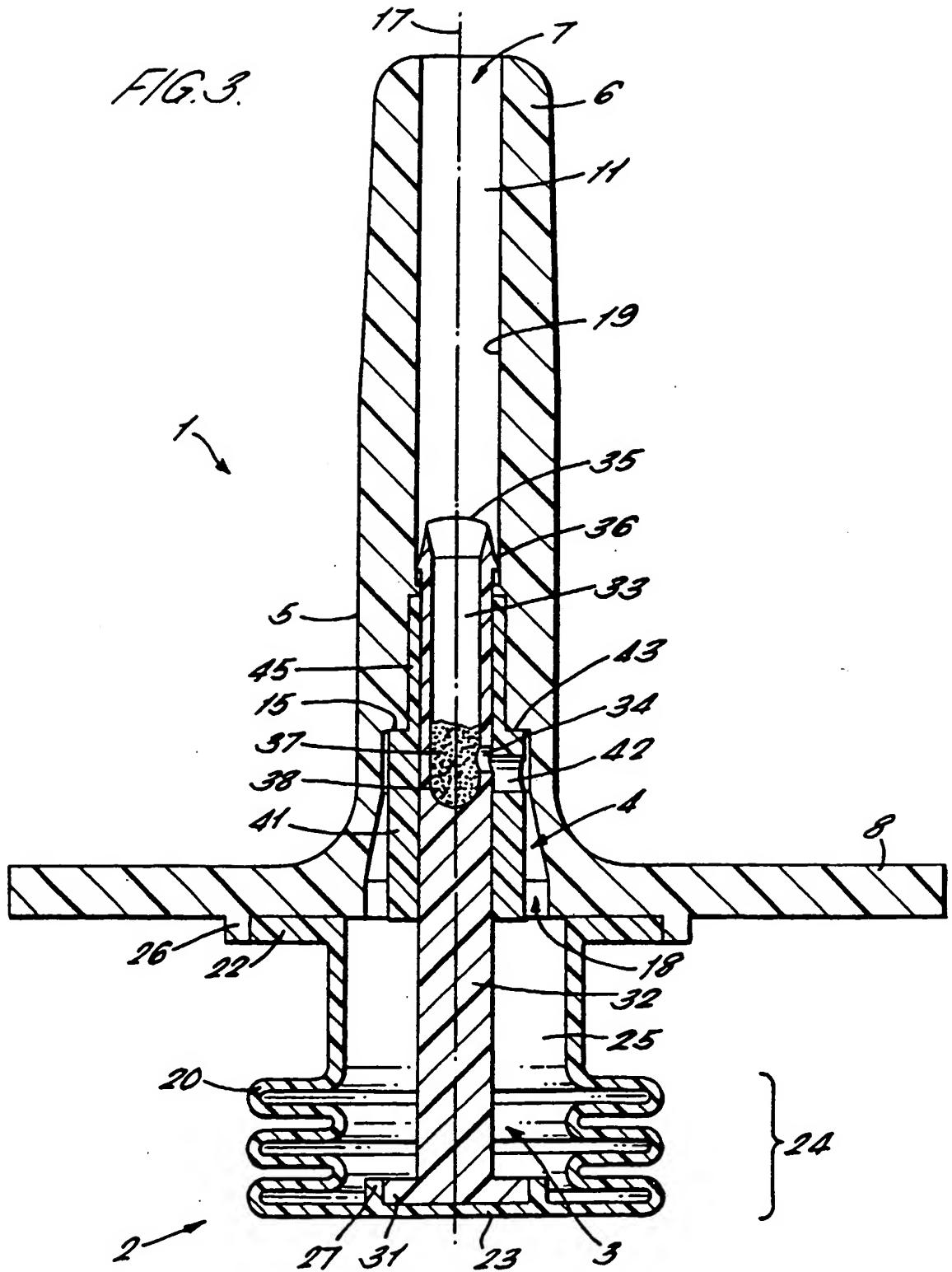
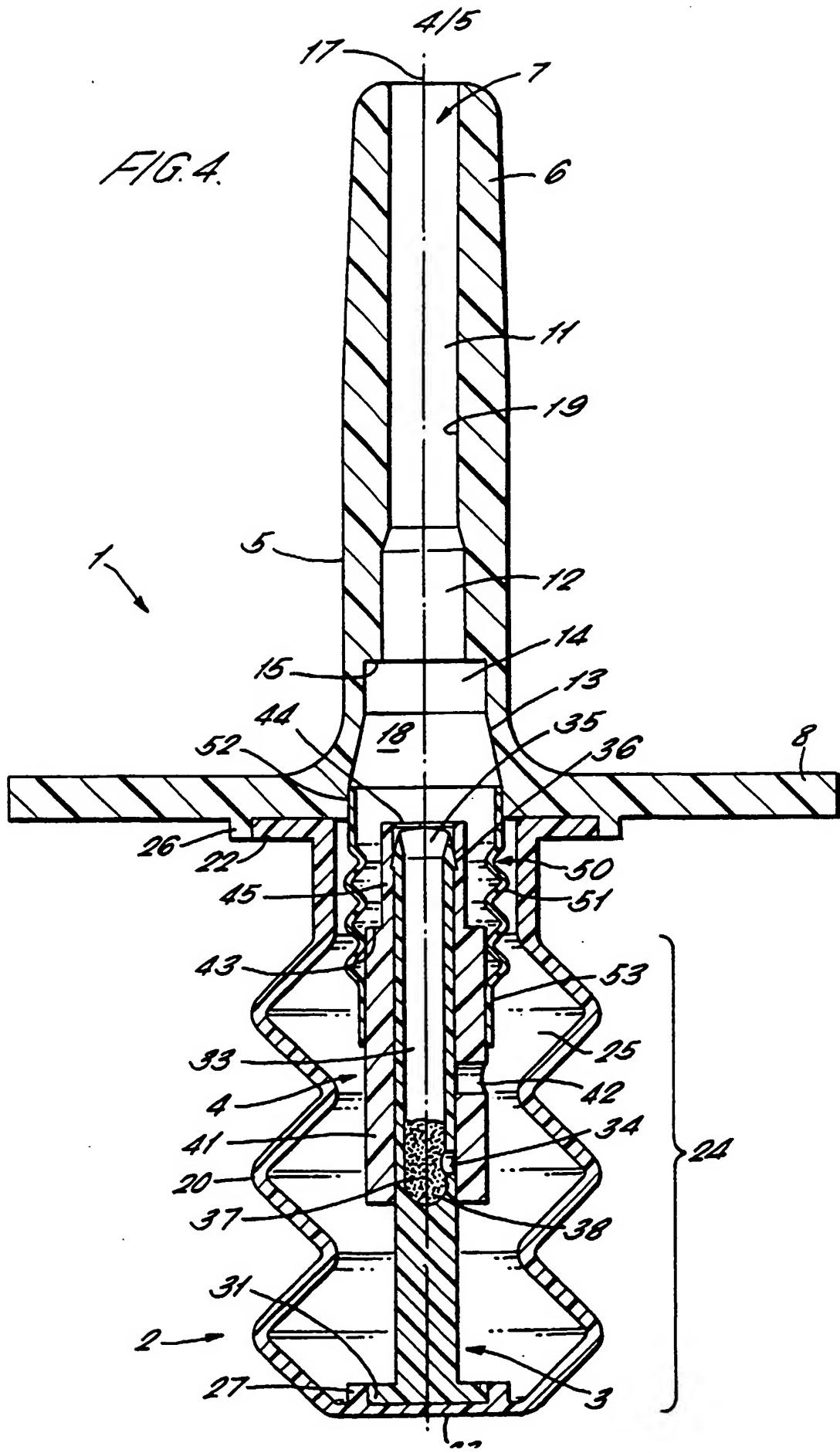


FIG. 4.



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FIG. 50.

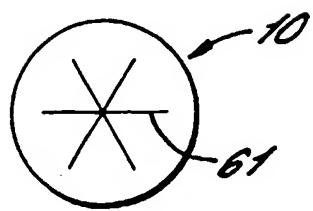


FIG. 56.

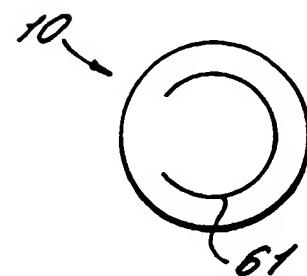
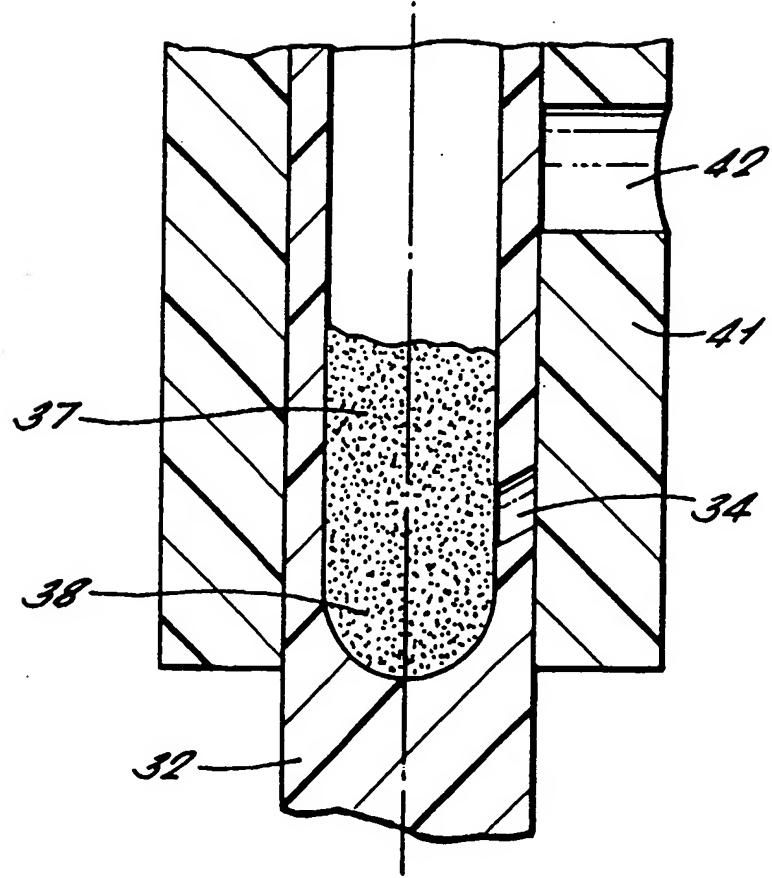


FIG. 6.



DISPENSING APPARATUS

The present invention relates to a disposable dispensing apparatus for delivering a powdered product 5 nasally or orally. In particular there is provided a single-use dry powder medicament inhaler for nasal use.

Single-use dry powder inhalers are known in the art. One such example is shown in US 5,683,361. 10 However, the efficiency of delivery of the powdered product in this device is adversely affected due to the upper frangible membrane partially blocking the flow path after it has been ruptured. In other respects there is a need to reduce the manufacturing 15 and assembly costs of single-dose dispensing apparatus.

The present invention provides a dispensing apparatus for dispensing a powdered product comprising: a housing defining an outlet, a shaft 20 having a storage chamber therein for a powdered product provided with a first inlet and a first outlet, sheathing means slidably mounted on the shaft and having a second inlet and a second outlet closed by a frangible membrane, and variable volume means 25 operatively connected to the shaft; wherein the shaft is moveable, on operation of the variable volume means to reduce the variable volume so as to pressurise gas in an interior of the variable volume means, from an initial storage position in which the first and second 30 inlets are out of alignment so as to close a gas flow path, to a dispensing position, in which the first and second inlets are brought into alignment by action of the housing against the sheathing means and in which the frangible membrane is ruptured by the shaft so as 35 to open the gas flow path, such that pressurised gas from the interior of the variable volume means is discharged along the gas flow path comprising the

first and second inlets, storage chamber, second outlet and first outlet, to thereby entrain powdered product and dispense it through the housing outlet.

5 Embodiments of the present invention will now be described, by way of example only, with reference to the accompanying drawings, in which:

10 Figure 1 is a cross-sectional view of a first embodiment of dispensing apparatus according to the present invention in a 'storage' condition;

Figure 2 is a cross-sectional view of the apparatus of Figure 1 in a 'dispensing' condition;

15 Figure 3 is a cross-sectional view of a second embodiment of dispensing apparatus according to the present invention in a 'dispensing' condition; and

Figure 4 is a third embodiment of dispensing apparatus according to the present invention in a 'storage' condition.

20 Figures 5a and 5b show plan views of two variants of frangible membranes for use in the dispensing apparatus of the present invention; and

Figure 6 is a cross-sectional view of a part of the dispensing apparatus of the present invention showing a variant storage chamber inlet aperture.

25 As shown in Figures 1 and 2, a first embodiment of the present invention comprises a housing 1 having a generally cylindrical section 5, tip 6 and finger rests 8. The cylindrical section 5 of the housing 1 is provided with an internal, axially orientated, tubular extension 9. A bore of the tubular extension 9 is closed off part-way along its length by a first frangible membrane 10. The bore defines a duct 12 extending from the first frangible membrane 10 in a direction of an open end 18 of the tubular extension 9 and an outlet duct 11 extending from the first frangible membrane 10 in a direction of the tip 6.

The extremity of the outlet duct 11 distal the first frangible membrane 10 defines an outlet 7 in tip 6. Preferably the duct 12 and outlet duct 11 both extend along a longitudinal axis 17 of the housing 1.

5 The open end 18 of duct 12 is provided with a frusto-conically shaped mouth 13 leading to a bore portion 14 of enlarged diameter. The junction between the duct 12 and bore portion of enlarged diameter 14 defines an annular internal shoulder 15.

10 The finger rests 8 may be formed by a single annular flange extending from the cylindrical section 5 or by two or more separate flanges circumferentially spaced around the cylindrical section 5.

15 A bellows unit 2 is joined to the housing 1. The bellows unit 2 comprises an annular mounting flange 22 and an axially extending bellows portion 24 having a plurality of concertina formations 20 formed therein. An end of the bellows unit 2 distal the mounting flange 22 is closed off by an end face 23 defining a finger or thumb rest.

20 A probe 3 is provided within the bellows unit 2 and housing 1. The probe 3 comprises a cylindrical extension 32 which is mounted by means of a basal flange 31 to the inside of end face 23 so as to lie extending substantially along longitudinal axis 17. The cylindrical extension 32 comprises a hollow portion at an end distal the basal flange 31 defining a powder storage chamber 33. The distal end of the cylindrical extension 32 is shaped to form a piercing tip 35 and is provided with retaining barbs 36. A radially directed aperture 34 is provided in the wall of the cylindrical extension 32 communicating with the storage chamber 33.

35 A sheath 4 is slidably mounted on the cylindrical extension 32. The sheath 4 comprises a cylindrical portion 41 having a radially orientated aperture 42 therein and a reduced diameter portion 45 being closed

at one end by a second frangible membrane 44. The junction between the cylindrical portion 41 and reduced diameter portion 45 defines an external annular shoulder 43. The internal diameter of the 5 sheath 4 is such that sliding movement between the sheath 4 and probe 3 is facilitated while maintaining a air-tight seal therebetween. Optionally sliding seal members, such as O-rings, may be provided between the sheath 4 and probe 3 to improve the seal 10 integrity.

The powdered product to be dispensed is held in the storage chamber 33.

In a storage position, as shown in Figure 1, the sheath 4 is mounted on probe 3 with the piercing tip 15 35 in close proximity to or abutting against the second frangible membrane 44. In this position the radial apertures 34 and 42 are out of alignment and there is consequently no open path between an interior 25 of the bellows portion 24 and the storage chamber 20 33. Thus, the apertures 34 and 42, which together form an inlet valve, are in a 'closed' position.

The housing 1, probe 3 and sheath 4 are manufactured from polyethylene or polypropylene or similar material. Similarly, the frangible membranes 25 10, 44 are manufactured from polyethylene or polypropylene or similar material. Alternatively, the probe 3 may be manufactured from a metal such as stainless steel.

The bellows unit 2 is manufactured from 30 polyethylene, polypropylene, a thermoplastic elastomer or other similarly flexible polymer. The unit 2 may be formed from a single moulding of a single material. Alternatively, the unit 2 may be formed as a two-part moulding, each part being of a different 35 material.

Advantageously, the materials of the dispensing apparatus lend themselves to easy and ready recycling.

In the preferred arrangement, the absence of any metallic or ceramic components reduces the cost of processing the recycled material.

Typically, the thickness of the frangible membranes 10, 44 is between 0.05 and 0.30 mm. As shown in Figures 5a and 5b, the first frangible membrane 10 may optionally be provided with one or more pre-formed lines of weakness to aid the rupturing of the membrane by the piercing tip 35. Figure 5a depicts a 'star' pattern of weaknesses and Figure 5b depicts a 'half-moon' pattern of weaknesses. In the same way the second frangible membrane 44 may be provided with lines of weakness.

Advantageously, the components of the dispensing apparatus are moulded. This leads to low levels of material waste. The current design allows for a low number of individual parts which reduces assembly time and cost. For example, the whole apparatus may be formed from only three components, the first component being the housing 1 including the first frangible membrane 10, the second component being the bellows unit 22 and probe 3 formed as a unitary part, and the third component being the sheath 4 including the second frangible membrane 44.

In use, a user holds the apparatus typically by means of two or more fingers positioned on the finger rests 8 and a thumb positioned on end face 23. The tip 6 is then inserted into the nose (or mouth if the apparatus is for pulmonary use). Inhalation at this stage is ineffective since the first frangible membrane 10 seals off the outlet duct 11.

The user depresses the end face 23 of the bellows unit 2 so as to move the probe 3 and sheath 4 axially into housing 1 in the direction of tip 6. Initially, the probe 3 and sheath 4 are free to move unhindered with the reduced diameter portion 45 of the sheath 4 being slidably received in the duct 12. Further

movement of the probe 3 and sheath 4 brings the external shoulder 43 of the sheath 4 into contact with the internal shoulder 15 of the tubular extension 9. At this point, further inward movement of the sheath 4 5 relative to the tubular extension 9 is prevented. Continued inward movement of the probe 3 causes the piercing tip 35 of the probe 3 to pierce and break the second frangible membrane 44. Subsequent inward movement of the probe 3 then causes the piercing tip 10 35 to pierce and break the first frangible membrane 10 opening communication between the duct 12 and outlet duct 11. Advantageously, both of the frangible membranes 44, 10 are ruptured from below with the piercing means 35 moving relative to the membranes in 15 the direction of tip 6. As a result the 'flap' of the membrane which is left after rupture is positioned above the membrane periphery such that as gas passes the membrane the 'flap' tends to be moved away from the hole formed in the membrane so as not to block the 20 flow path unlike where a membrane is ruptured from above.

As the piercing tip 35 passes through the first frangible membrane 10 the barbs 36 or other snap-fit formations are engaged and retained with an annular 25 lip 16 of the first frangible membrane 10, preventing retraction of the probe 3 in the direction of the bellows unit 2. Advantageously, the barbs 36 prevent any attempt at re-use of the dispensing apparatus and also provide a clear visual indication that the 30 apparatus has been used.

The axial length of the reduced diameter portion 45 of the sheath 4 and the duct 12 can be chosen such that the first and second frangible membranes lie in close proximity at the point of rupture ensuring that 35 the user feel a single, positive sensory signal that the storage chamber 33 has been opened.

Simultaneously with the first and second

membranes being ruptured, the relative axial movement of the sheath 4 and probe 3 causes the apertures 34 and 42 to come into alignment, opening the inlet valve of the storage chamber 33. The apparatus is now in 5 the 'dispensing' position, as shown in Figure 2. In the dispensing position the inlet valve is open and the first and second frangible membranes are ruptured. Thus a continuous flow path is established between the interior 25 of the bellows portion 24 and the outlet 10 7. As a result air, pressurised during inward movement of the bellows unit's concertinas 20, is displaced from the interior 25 of the bellows portion 24, through the inlet valve formed by the apertures 34 and 42 and into the storage chamber 33 where it 15 entrains the powdered product. The air and entrained product is then displaced through piercing tip 35, duct 12 and outlet duct 11 where it finally exits outlet 7. In this way the apparatus actively dispenses the powdered product so that the necessary 20 inhalatory effort required by the user is reduced or even effectively eliminated.

The degree of compression and pressurisation of the air within the bellows unit 2 provides adequate energy to efficiently entrain and dispense the 25 powdered product with little or no inhalatory effort by the user. Advantageously, this means that the apparatus may be used for dispensing products to users who can provide little inhalatory effort such as children or the elderly as well as to users who are 30 unable to provide any inhalatory effort such as those who are unconscious.

Figure 3 shows a second embodiment of dispensing apparatus according to the present invention. Similar features to those described above with reference to 35 the first embodiment have been designated with like reference numerals and will not be described in further detail except where they differ in form or

function.

The housing 1 of the second embodiment is modified such that the tip 6 and cylindrical section 5 are formed as a single body of substantially constant 5 cross-section. A slight tapering of the tip 6 is preferably provided for the comfort of the user.

The tubular extension 9 is dispensed with. Instead an internal wall 19 of the tip 6 and cylindrical section 5 defines duct 12, outlet duct 11 10 and internal shoulder 15.

The storage chamber 33 is provided with a hemispherically shaped lower end 38 which is believed to lead to more efficient entrainment and removal of the powdered product from the storage chamber 33.

15 Alternatively the lower end 38 may be V-shaped or U-shaped in cross-section.

The mounting flange 22 is received in an annular socket defined on the finger rests 8 by annular rim 26 leading to a more secure attachment.

20 Likewise, the basal flange 31 of the probe 3 is received in a socket defined by annular rim 27 formed on the inner surface of end face 23.

25 The operation of the second embodiment is substantially the same as that of the first embodiment.

The second embodiment has a less complicated form leading to easier moulding of the component parts.

Figure 4 shows a third embodiment of dispensing apparatus according to the present invention. Similar 30 features to those described above with reference to the second embodiment have been designated with like reference numerals and will not be described in further detail except where they differ in form or function.

35 In the third embodiment the first frangible membrane 10 is replaced by a second bellows unit 50. The second bellows unit 50 comprises a bellows section

having a number of concertina formations 51, and two sleeve portions 52 and 53. The first sleeve portion 52 is push-fit into mouth 13 of housing 1. The second sleeve portion 53 is slid as a push-fit over the outer 5 surface of the sheath 4. A snap-fit may be provided between the second sleeve portion 53 and the sheath 4 to aid retention of the sleeve portion on the sheath.

The tip 6 may be profiled so as to more comfortably fit into the nose of the user.

10 In other ways the third embodiment is similar to the second embodiment.

In use, displacement of the end face 23 by the user cause the probe 3 to be moved inwardly in the direction of tip 6 as with the previous embodiments.

15 Fluid communication between the interior 25 of the bellows portion 24 and the outlet 7 is prevented by the fluid tight seals between the sleeve portions 52, 53 of the second bellows unit 50 and respectively the mouth 13 and sheath 4. The flexibility of the 20 concertina formations 51 of the second bellows unit 50 accommodates the inward movement of the probe 3. Subsequent operation of the apparatus is the same as for the previous embodiments with the piercing tip rupturing the frangible membrane 44.

25 Figure 6 shows a variant of the aperture 34 wherein the aperture is directed so as to have a component in the axial direction as well as the radial direction. In this way the air entering the storage chamber 33 is directed towards the closed lower end 38 of the chamber 33 so as to more efficiently entrain the powdered product 37. Alternatively, the inlet aperture 34 may be angled so as to have components in the radial, axial and circumferential directions such that air entering the storage chamber 33 is directed 30 towards the lower end 38 with a 'spiralling' motion. In any of these arrangements the inlet aperture 34 may 35 be positioned so as to be covered or uncovered by the

powdered product in the storage condition. More than one aperture 34 may be provided.

Alternatively, the inlet aperture 34 may be positioned in the lower end 38 of the storage chamber 33 such that air entering the chamber enters underneath the powdered product and is directed axially along the chamber 33 towards the piercing tip 35. In a yet further alternative, the powdered product may be suspended on a mesh within the storage chamber 33 such that air entering the storage chamber 33 enters below the mesh and entrains the powdered product as it passes through the mesh.

Optionally, the storage chamber 33 may be provided with rifling grooves or similar along its length to impart a 'spiralling' motion to the air and entrained product as it passes along the chamber towards the piercing tip 35.

The bellows unit 2 may be substituted by a tube with weakened sections, a bulbous sack or a memory returning form.

The finger rests 8 may incorporate a plurality of axially directed flanges aligned co-axially around the bellows unit 2 to form a guard preventing accidental depression of the bellows unit 2.

The dispensing apparatus may be provided in a sterile package such as a foil packet for reasons of hygiene. Alternatively, a cap may be provided to cover and close of outlet 7 before use.

While the apparatus has been specifically described for use as a nasal apparatus, it may equally be used for oral delivery of powdered products. In such a case tip 6 may be advantageously replaced by a mouthpiece.

Features of the invention which have been described in the context of separate embodiments may also be provided in combination in a single embodiment. Conversely, the features of the invention

which have been described in a single embodiment may be provided separately or in any suitable sub-combination.

Claims:

1. Dispensing apparatus for dispensing a powdered product comprising:

5 a housing defining an outlet,
 a shaft having a storage chamber therein for a powdered product provided with a first inlet and a first outlet,
 sheathing means slidably mounted on the shaft and
10 having a second inlet and a second outlet closed by a frangible membrane, and
 variable volume means operatively connected to the shaft;
 wherein the shaft is moveable, on operation of
15 the variable volume means to reduce the variable volume so as to pressurise gas in an interior of the variable volume means, from an initial storage position in which the first and second inlets are out of alignment so as to close a gas flow path, to a
20 dispensing position, in which the first and second inlets are brought into alignment by action of the housing against the sheathing means and in which the frangible membrane is ruptured by the shaft so as to open the gas flow path, such that pressurised gas from
25 the interior of the variable volume means is discharged along the gas flow path comprising the first and second inlets, storage chamber, second outlet and first outlet, to thereby entrain powdered product and dispense it through the housing outlet.

30 2. Dispensing apparatus as claimed in claim 1 wherein the housing further comprises means for sealing the housing outlet in the storage position.

35 3. Dispensing apparatus as claimed in claim 2 wherein the sealing means is a second frangible membrane which is ruptured by the shaft as the shaft

moves from the storage position to the dispensing position.

4. Dispensing apparatus as claimed in claim 2
5 wherein the sealing means is a flexible member sealing
between the sheathing means and the housing.

10 5. Dispensing apparatus as claimed in any preceding
claim wherein the shaft is adapted such that the or
each frangible membrane is ruptured by the shaft
moving relative to the frangible membrane in the
direction of the housing outlet.

15 6. Dispensing apparatus as claimed in any preceding
claim wherein the or each frangible membrane comprises
one or more pre-formed lines of weakness.

20 7. Dispensing apparatus as claimed in any preceding
claim wherein the or each frangible membrane is 0.05
to 0.30 mm thick.

25 8. Dispensing apparatus as claimed in any preceding
claim wherein as the shaft moves from the storage
position to the dispensing position the sheathing
means abuts an inwardly directed shoulder of the
housing.

30 9. Dispensing apparatus as claimed in claim 8
wherein the inwardly directed shoulder is formed
within a tubular extension of the housing.

35 10. Dispensing apparatus as claimed in claim 9
wherein a mouth of the tubular extension which
receives the shaft as it moves from the storage
position to the dispensing position has a frusto-
conical form.

11. Dispensing apparatus as claimed in any of claims 8 to 10 wherein the sheathing means comprises an outwardly directed shoulder which abuts the inwardly directed shoulder of the housing as the shaft moves 5 from the storage position to the dispensing position.
12. Dispensing apparatus as claimed in any preceding claim wherein the sheathing means forms a sliding seal against the shaft.

10

13. Dispensing apparatus as claimed in claim 12 wherein one or more sealing members are provided between the sheathing means and the shaft.

15

14. Dispensing apparatus as claimed in any preceding claim wherein the axis of the first inlet of the shaft is radially directed.

20

15. Dispensing apparatus as claimed in any of claims 1 to 14 wherein the axis of the first inlet of the shaft is axially directed.

25

16. Dispensing apparatus as claimed in any of claims 1 to 14 wherein the axis of the first inlet of the shaft is directed to have both radial and axial components.

30

17. Dispensing apparatus as claimed in any of claims 1 to 14 wherein the axis of the first inlet of the shaft is directed to have radial, axial and circumferential components.

35

18. Dispensing apparatus as claimed in any preceding claim wherein the storage chamber has more than one inlet.

19. Dispensing apparatus as claimed in claim 18

wherein the inlets are displaced axially relative to one another along the length of the storage chamber.

20. Dispensing apparatus as claimed in any preceding
5 claim wherein the first inlet of the shaft is located above the level of powdered product stored within the storage chamber.

21. Dispensing apparatus as claimed in any of claims
10 1 to 19 wherein the first inlet of the shaft is located below the level of powdered product stored within the storage chamber.

22. Dispensing apparatus as claimed in any preceding
15 claim wherein the storage chamber in the shaft comprises a hemi-spherical, V-shaped or U-shaped base.

23. Dispensing apparatus as claimed in any preceding
claim wherein the internal walls of the storage
20 chamber are rifled.

24. Dispensing apparatus as claimed in any preceding
claim wherein the shaft comprises piercing means for rupturing the or each frangible membrane.

25
25. Dispensing apparatus as claimed in any preceding
claim wherein the shaft comprises means for engaging
the housing and retaining the shaft relative to the
housing when in the dispensing position.

30
26. Dispensing apparatus as claimed in claim 25
wherein the retaining means are one or more reverse-
directed projections adjacent the outlet of the shaft.

35
27. Dispensing apparatus as claimed in any preceding
claim wherein the variable volume means is a bellows.

28. Dispensing apparatus as claimed in any preceding claim wherein the variable volume means is a flexible sac.
- 5 29. Dispensing apparatus as claimed in any preceding claim wherein the variable volume means is a tube with weakened sections.
- 10 30. Dispensing apparatus as claimed in any preceding claim wherein at least the housing is a moulded component.
- 15 31. Dispensing apparatus as claimed in claim 30 wherein the shaft is a moulded component.
- 15 32. Dispensing apparatus as claimed in claim 30 or 31 wherein the sheathing means is a moulded component.
- 20 33. Dispensing apparatus as claimed in any preceding claim formed from one or more of polyethylene, polypropylene or other thermoplastic elastomer.
- 25 34. Dispensing apparatus as claimed in any preceding claim adapted for nasal delivery of powdered products.
35. Dispensing apparatus as claimed in any of claims 1 to 33 adapted for oral delivery of powdered products.
- 30 36. Dispensing apparatus substantially as hereinbefore described with reference to and as shown in the accompanying drawings.